

OPTIONAL PATCH POCKET INSTRUCTIONS

1. SEAM FINISH all edges of both pockets.



2. PRESS top edge of pocket down $\frac{5}{8}$ " and all other edges $\frac{3}{8}$ "



3. TOPSTITCH $\frac{1}{4}$ " and $\frac{1}{2}$ " away from the top folded edge. Backstitch to reinforce seam.

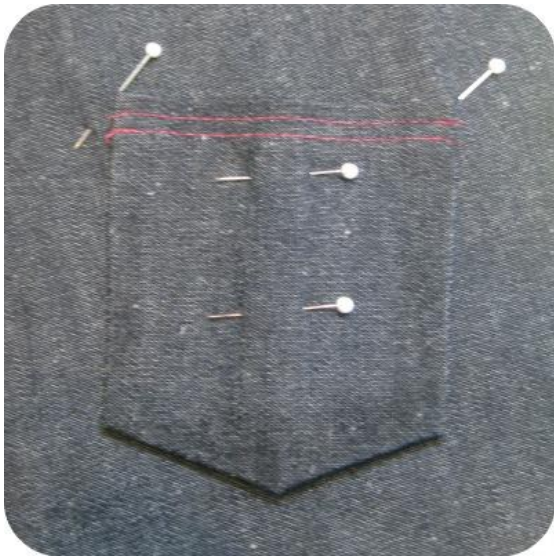




4. Mark pocket placement on both Back pieces of the pants.

I like to do it using this method:

<http://www.jocole.net/pdf/PinMarkDirections.pdf>



5. Pin pocket in place on back of pants, aligning the top corners of the pocket with the marked points.

Please make sure your pockets are identical on both back pant pieces ... it would be a shame to sew on both pockets and then realize they are not symmetrical.



6. TOPSTITCH 1/8" and 3/8" away from the side and bottom folded edges. Backstitch to reinforce seam.



ESSENTIAL PANTS
STYLE # 23006

3 - POCKET
CUT 2

3/8" SEAM ALLOWANCE INCLUDED
5/8" TOP HEM ALLOWANCE INCLUDED

